			- 1							
P _f	erform Air Internat	tional Inc.	DATE:	DATE:		Part Number:				
			No. Sheets:		Part Name:					
Material:			Spec:		Next Assy.					
Any desired	d variation from th	ne MOT must	be submitted to Perforn	m Air Engineering for	Approval Assy Na	me:				
Sheet No.	Date of Change	Oper No.	Manufacturing/Engineering Change Record:							
5115551151		100000000	Manaractaring/Engineering Change Necora.							
	+	+ +								
		+								
		+ +								
		† †								
		† †								
Planned By:	:		Approved/Date:	Approved/	Date:	Date:				
			Engineering:	Manfacturi	ing:	Quality:				

 Section: XIII.14
 Page 1 of ____
 Revision: N/I

 Form Number: 67.16
 Issue Date: 12/29/2023

Per	Perform Air International, Inc. DATE: Gib SHEET: 1 of			obsCam File:		MOT REV:	NC	
OPER	DETAILS C	F OPERATION		Work Center	Tool No.	Tool Description or Remarks		
NO.								
10	ISSUE MATERIAL: example 0.6	525 dia. 304 CRES Ba	ar per AMS 5639	STOCK		PO# QTY:		
20	MACHINE DETAIL COMPONEN	T PER SHEET # 3		LATHE		HAAS Model:		
30	MACHINE DETAIL COMPONEN		MILL		HAAS Model:			
40	DRILL/TAP PER SHEET# 5		DRILLPRESS					
50	DEBURR PART COMPLETE		DEBURR					
60	METAL STAMP		PRESS					
70	INSP PRE PLATE		INSP					
80	PLATE PER QQ-P-XXXXX		PLATE					
90	INSPECTION PER DRAWING/BL		INSP		FAI#:	Stamp:		
100	SEND TO WAREHOUSE/STORE		WH					

Special Instructions and Handling: Storage, preservation, packaging, etc.

Section: V

Form Number: 67.16

Revision: N/I Page 2 of _____

Issue Date: 10/31/23

Perform Air International, Inc.		DATE:				_		MOT REV: NC
		SHEET:	1	of				IVIOT KEV. INC
						Work		
OPER	DETAILS (OF OPERATION		Center	Tool No.	Tool Description or Remarks		
NO.								
20	MACHINE DETAIL	L COMPONEN						
	•							
	Machining d	etails and dim	ensions per	tormed du	ring this ope	ration will b	e inserted r	iere.

Section: V Page 3 of ____ Revision: N/I

Form Number: 67.16 Issue Date: 10/31/23

Perform Air International, Inc.		DATE:		_				MOT REV:	NC
		SHEET:	1	of				WIOT KEV.	
						Work			
OPER	DETAILS C		Center	Tool No.	Tool De:	scription or Remarks			
NO.									
30	MACHINE DETAIL COMPONENT PER DETAIL DRAWING BELOW								
	· · · · · ·								
	Machining de	tails and dim	ensions per	formed du	ring this ope	ration will b	e inserted h	iere.	
Ī									

Form Number: 67.16 Issue Date: 10/31/23

Perform Air International, Inc.		DATE:				-		MOT REV: NC
		SHEET:	1	of				WOT KEV. IVE
						Work		·
OPER	DETAILS	OF OPERATION		Center	Tool No.	Tool Description or Remarks		
NO.		•						
40		DRILL/TAP P						
	•							
	Machining	details and dime	ancione nor	formed duri	ng thic and	ration will b	a incarted h	noro
	iviaciiiiiig t	ietalis aliu ulilie	ensions per	ioiiiieu uuii	ing tills ope	iation will b	e iliserteu i	icie.

Section: V Page 5 of ____ Revision: N/I

Form Number: 67.16 Issue Date: 10/31/23