

Perform Air International, Inc.			DATE:	Part Number:	CHG LTR:
			No. Sheets:	Part Name:	
Material:		Spec:		Next Assy.	
Any desired variation from the MOT must be submitted to Perform Air Engineering for Approval					Assy Name:
Sheet No.	Date of Change	Oper No.	Manufacturing/Engineering Change Record:		
Planned By:		Approved/Date:		Approved/Date:	
		Engineering:		Manufacturing:	
				Quality:	

Perform Air International, Inc.		DATE:		GibbsCam File:		MOT REV:	NC
		SHEET:	1 of ____				
OPER NO.	DETAILS OF OPERATION			Work Center	Tool No.	Tool Description or Remarks	
10	ISSUE MATERIAL: <i>example</i> 0.625 dia. 304 CRES Bar per AMS 5639			STOCK		PO#	QTY:
20	MACHINE DETAIL COMPONENT PER SHEET # 3			LATHE		HAAS Model:	
30	MACHINE DETAIL COMPONENT PER SHEET # 4			MILL		HAAS Model:	
40	DRILL/TAP PER SHEET# 5			DRILLPRESS			
50	DEBURR PART COMPLETE			DEBURR			
60	METAL STAMP			PRESS			
70	INSP PRE PLATE			INSP			
80	PLATE PER QQ-P-XXXXX			PLATE			
90	INSPECTION PER DRAWING/BLEUPRINT			INSP		FAI#:	Stamp:
100	SEND TO WAREHOUSE/STORES			WH			
<p>Special Instructions and Handling: Storage, preservation, packaging, etc.</p>							

Perform Air International, Inc.		DATE:					MOT REV:	NC
		SHEET:	1	of	_____			
OPER	DETAILS OF OPERATION					Work Center	Tool No.	Tool Description or Remarks
NO.								
20	MACHINE DETAIL COMPONENT PER DETAIL DRAWING BELOW							
<p>Machining details and dimensions performed during this operation will be inserted here.</p>								

Perform Air International, Inc.		DATE:					MOT REV:	NC
		SHEET:	1	of	_____			
OPER	DETAILS OF OPERATION					Work Center	Tool No.	Tool Description or Remarks
NO.								
30	MACHINE DETAIL COMPONENT PER DETAIL DRAWING BELOW							
<p>Machining details and dimensions performed during this operation will be inserted here.</p>								

Perform Air International, Inc.		DATE:					MOT REV:	NC
		SHEET:	1	of	_____			
OPER	DETAILS OF OPERATION					Work Center	Tool No.	Tool Description or Remarks
NO.								
40	DRILL/TAP PER SHEET# 5							
<p>Machining details and dimensions performed during this operation will be inserted here.</p>								